

Preliminary

TOSHIBA Bi-CD Integrated Circuit Silicon Monolithic

TB6568KQ

Full-Bridge DC Motor Driver IC

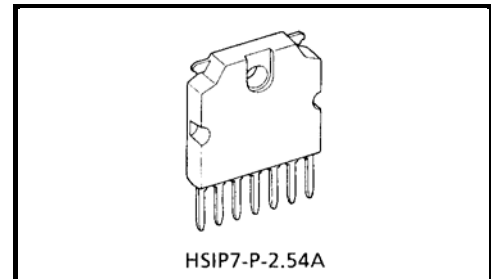
The TB6568KQ is a full-bridge DC motor driver with DMOS output transistors.

It uses P-channel MOSFETs on the high side and N-channel MOSFETs on the low side, eliminating the need for a charge pump. The TB6568KQ achieves high thermal efficiency.

Four operating modes are selectable via IN1 and IN2: clockwise (CW), counterclockwise (CCW), short brake and stop.

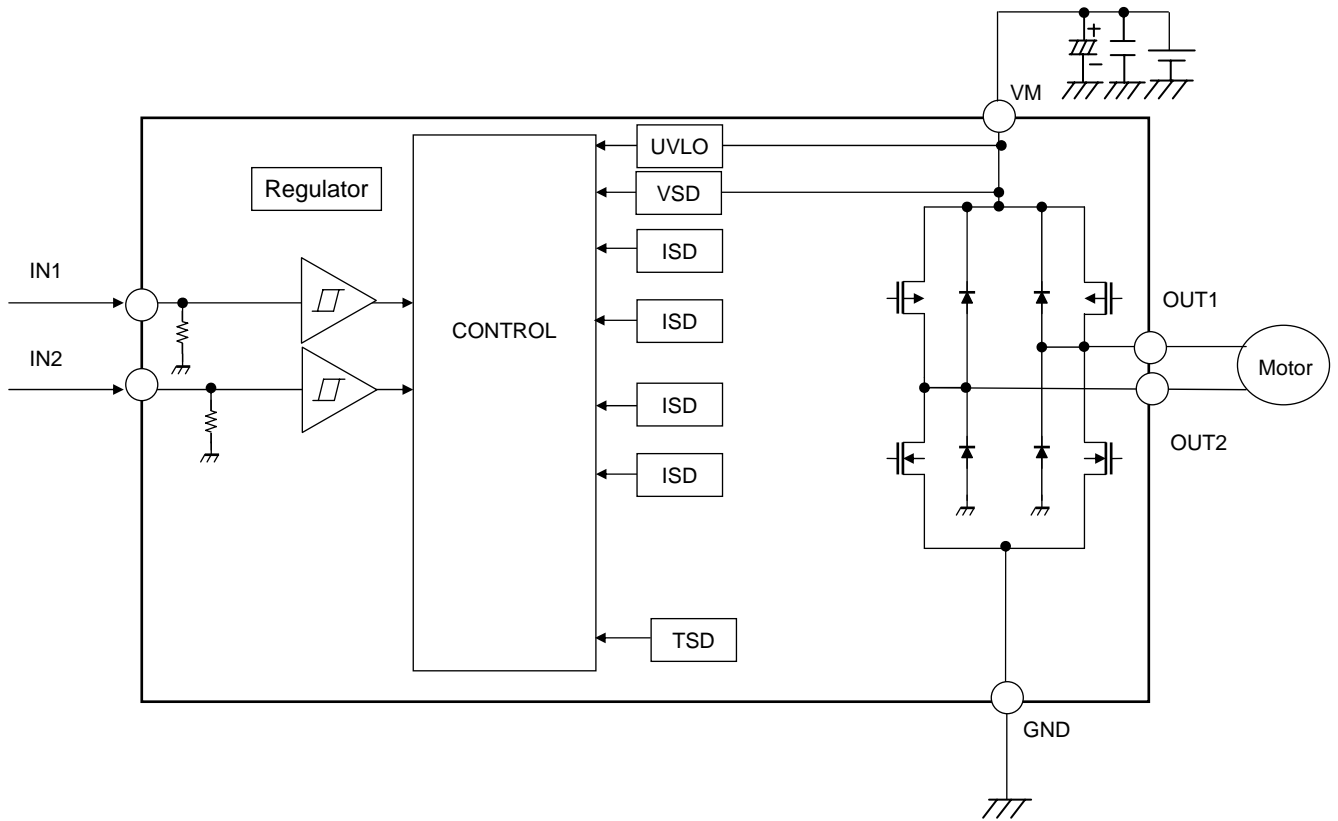
Features

- Power supply voltage: 50 V (max)
- Output current: 3A (max)
- Low-ON resistance (upper and lower sum): (0.7 Ω) (typ.)
- PWM control
- Clockwise (CW), counterclockwise (CCW), short brake and stop
- Overcurrent shutdown
- Undervoltage Lockout
- Overvoltage shutdown
- Thermal shutdown



質量: 2.15 g (標準)

Block Diagram/ Typical Application Examples (preliminary)



Pin Functions

PIN No	Symbol	Functional Description
1	IN1	Control signal input 1
2	IN2	Control signal input 2
3	OUT1	Output pin 1
4	GND	Ground
5	OUT2	Output pin 2
6	N.C.	No connection
7	VM	Power supply pin

Absolute Maximum Ratings (Ta = 25°C) (preliminary)

Characteristics	Symbol	Rating	Unit
Supply voltage	V _{CC}	50	V
Output current	I _O (Peak)	3	A
Power dissipation	P _D	1.25 (Note 1)	W
Operating temperature	T _{opr}	(-40 to 85)	°C
Storage temperature	T _{stg}	-55 to 150	°C

Note 1: No Heat Sink

Operating Ranges (Ta = 25°C) (preliminary)

Characteristics	Symbol	Rating	Unit
Supply voltage	V _{CC}	(10 to 42)	V
PWM frequency	f _{CLK}	up to 100	kHz

Electrical Characteristics (VM = 24 V, Ta = 25°C, unless otherwise specified) (preliminary)

Characteristics		Symbol	Test Condition	Min	Typ.	Max	Unit
Supply current		I _{CC1}	Stop mode	—	4	8	mA
		I _{CC2}	CW and CCW modes	—	4	8	
		I _{CC3}	Short brake mode	—	4	8	
Control circuit (IN1, IN2)	Input voltage	V _{INH}		2	—	5	V
		V _{INL}		-0.2	—	0.8	
	Hysteresis voltage	V _{IN (HYS)}	(Design target only. Not tested in production.)	—	0.1	—	
	Input current	I _{INH}	V _{IN} = 5 V	—	50	75	μA
		I _{INL}	V _{IN} = 0 V	—	—	2	
Output ON-resistance		R _{on (U + L)}	I _o = 3A	—	(0.7)	(1.0)	Ω
Output leakage current		I _{L (U)}	V _{CC} = 50 V	—	0.1	10	μA
		I _{L (L)}	V _{CC} = 50 V	—	0.1	10	
Diode forward voltage		V _{F (U)}	I _o = 3A	—	1.3	1.7	V
		V _{F (L)}	I _o = 3A	—	1.3	1.7	
Thermal shutdown temperature		T _{SD}	(Design target only. Not tested in production.)	—	170	—	°C

Functional Descriptions (preliminary)**Input/Output Functions**

Input		Output		
IN1	IN2	OUT1	OUT2	Mode
H	H	L	L	Short brake
L	H	L L	H L	CW/CCW Short brake
H	L	H L	L L	CCW/CW Short brake
L	L	OFF (Hi-Z)		Stop

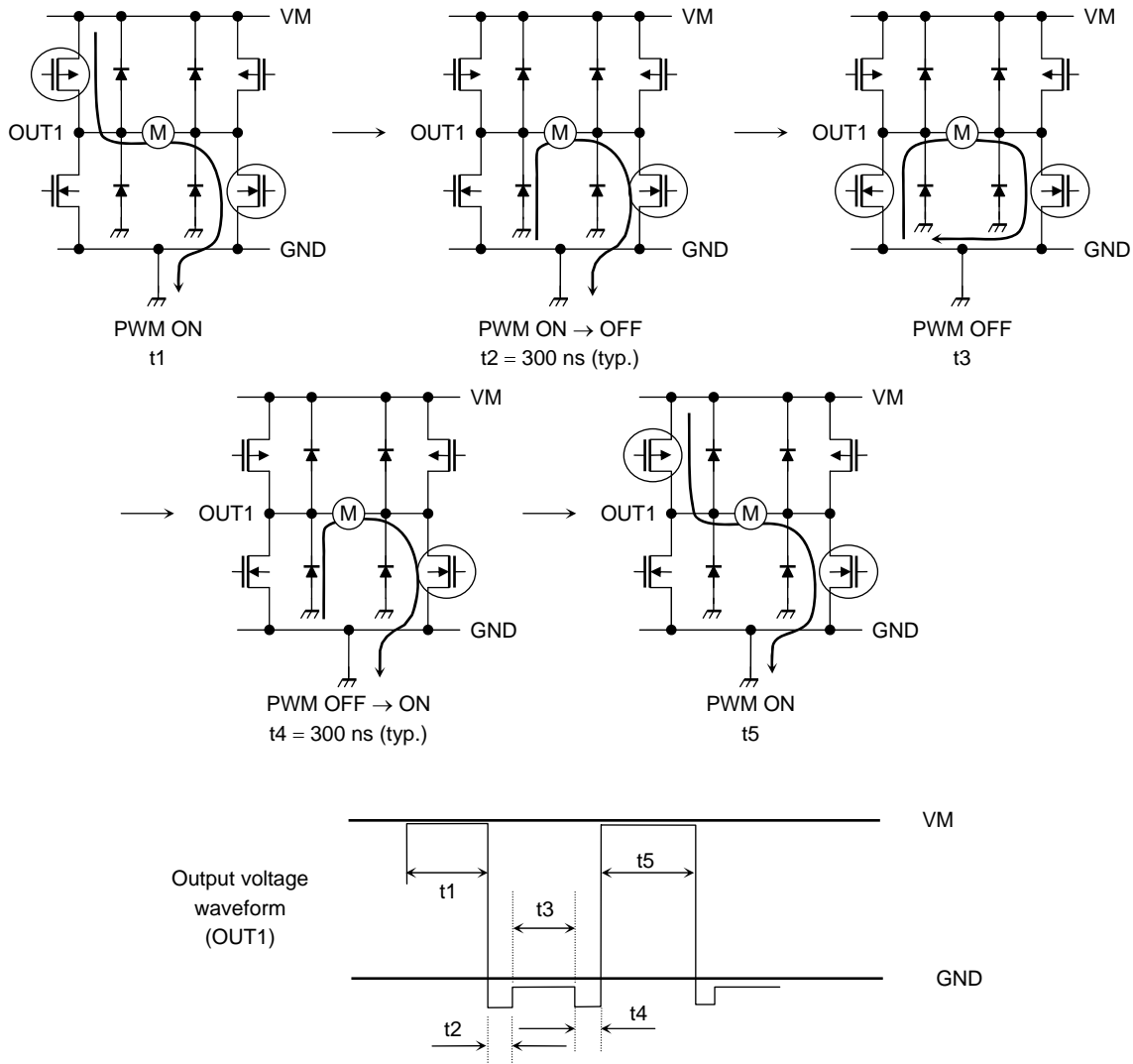
Output Operation

PWM control at IN1,IN2 pin.

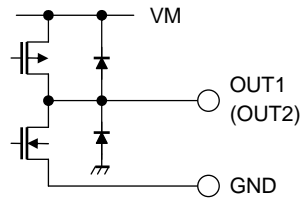
The motor operating mode changes between CW/CCW and short brake alternately.

To eliminate shoot-through current that flows from supply to ground due to the simultaneous conduction of high-side and low-side transistors in the bridge output, a dead time of 300 ns (design target value) is generated in the IC when transistors switch from on to off, or vice versa.

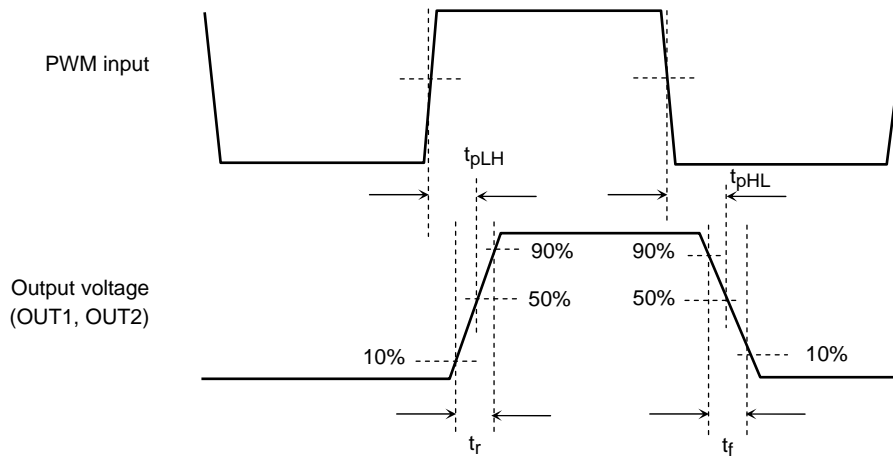
The shoot-through protection permits a synchronous rectification PWM operation without controlling the dead time externally. A dead time is also provided internally when the motor operation mode switches between CW and CCW, and between CW (CCW) and short brake, thereby eliminating the need for external dead time insertion.



Output Circuit



- The TB6568KQ uses P-channel MOS transistors on the high side and N-channel MOS transistors on the low side.
- The output ON-resistance (R_{on}) is (0.7 Ω) (high-side and low-side sum)
- The switching characteristics of the output transistors are shown below.

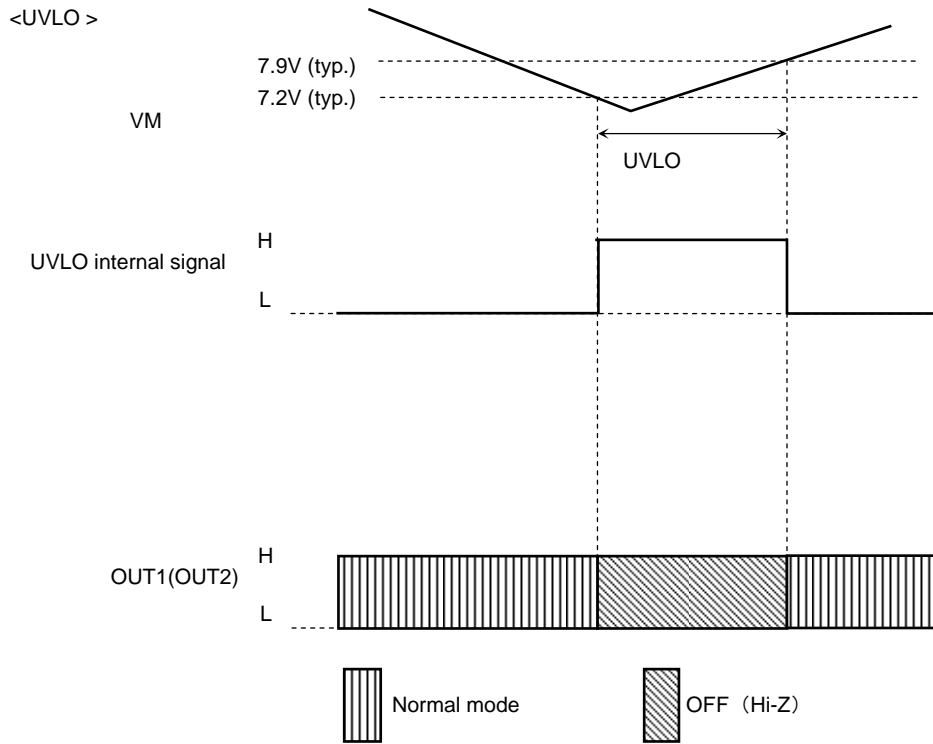


Switching Characteristics

Item	Typical Value	Unit
t_{pLH}	400	ns
t_{pHL}	400	
t_r	200	
t_f	200	
Dead time	300	

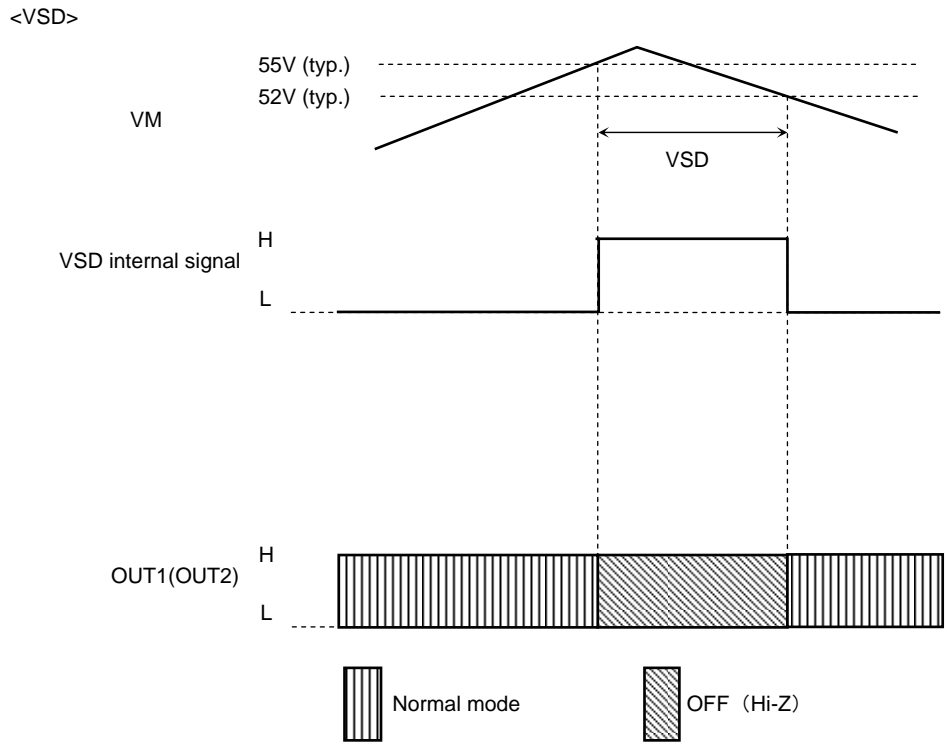
Under voltage Lockout (UVLO)

In UVLO, all circuits are turned off at $V_M < 7.9V$ (target spec).
UVLO has $0.7V$ (target spec.) hysteresis.



Over voltage shutdown (VSD)

In VSD, all circuits are turned off at $V_M > 55V$ (target spec).
VSD has 3V (target spec.) hysteresis.



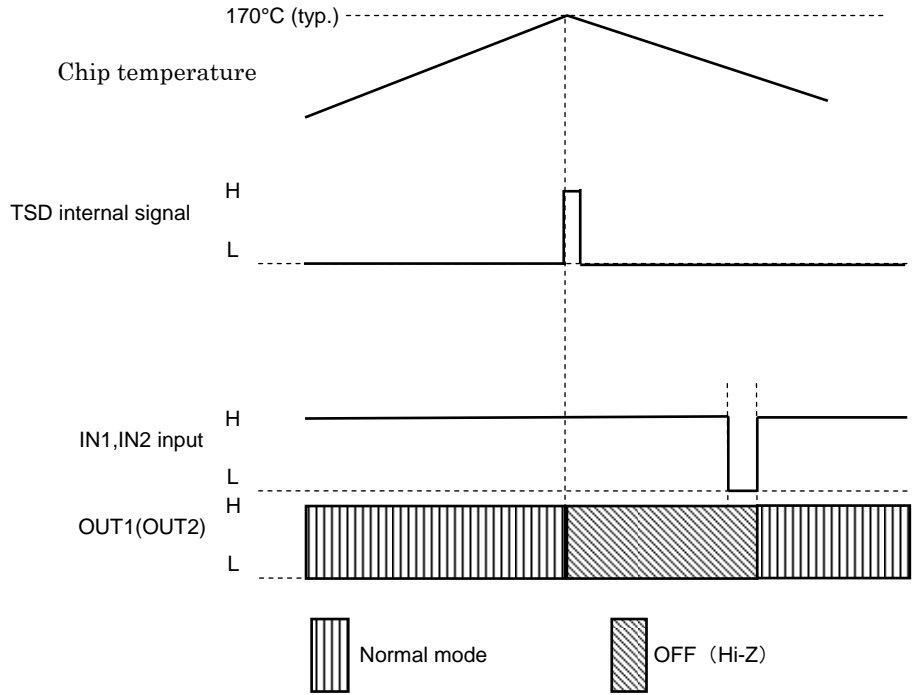
Thermal Shutdown Circuit(TSD)

The TB6569FG incorporates a thermal shutdown circuit. When the junction temperature (T_j) exceeds 170°C (typ.), the output transistors are turned off.

The output transistors are turned on by IN1=low and IN2=low.

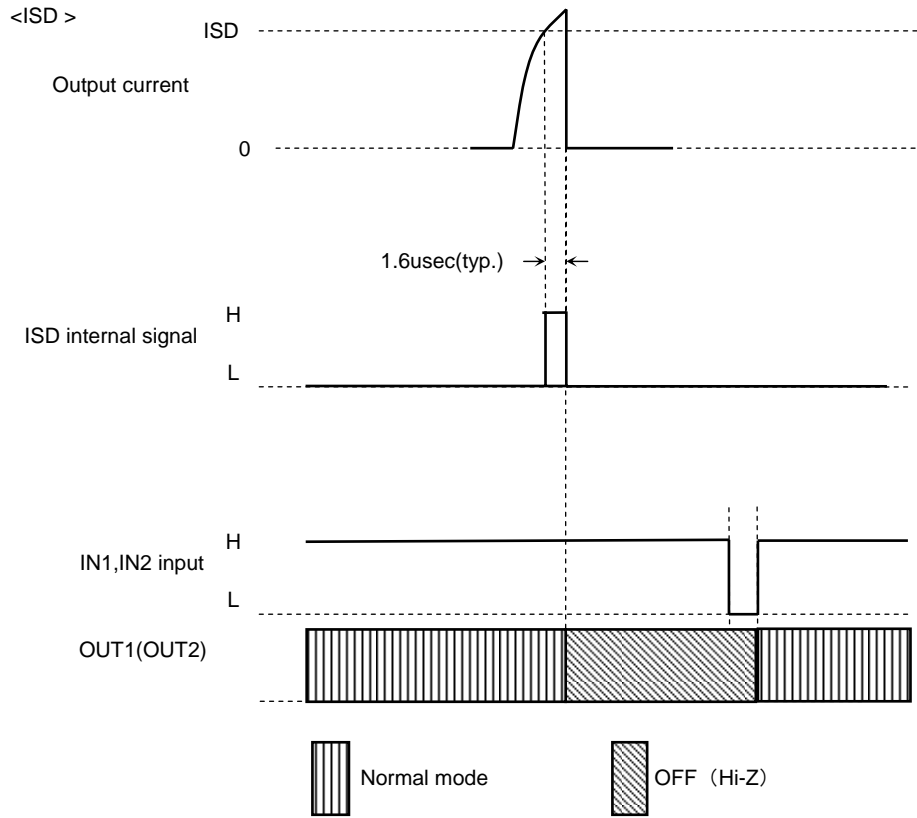
TSD = 170°C (target spec)

<TSD >



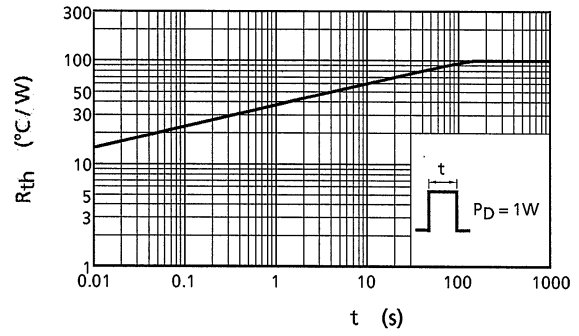
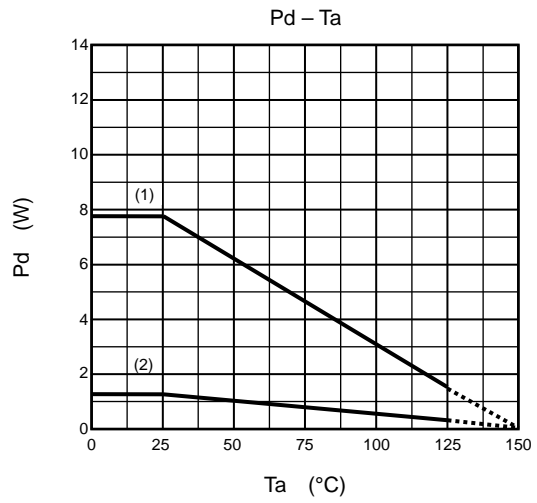
Overcurrent Shutdown Circuit(ISD)

The TB6568KQ allows for the sensing of the current that flows through each output transistor. The currents through each of the output transistors are continually monitored. In the event of an overcurrent in at least one of the transistors, the overcurrent protection circuitry turns all transistors off. The output transistors are turned on by IN1=low and IN2=low.



Typical Characteristics Graphs

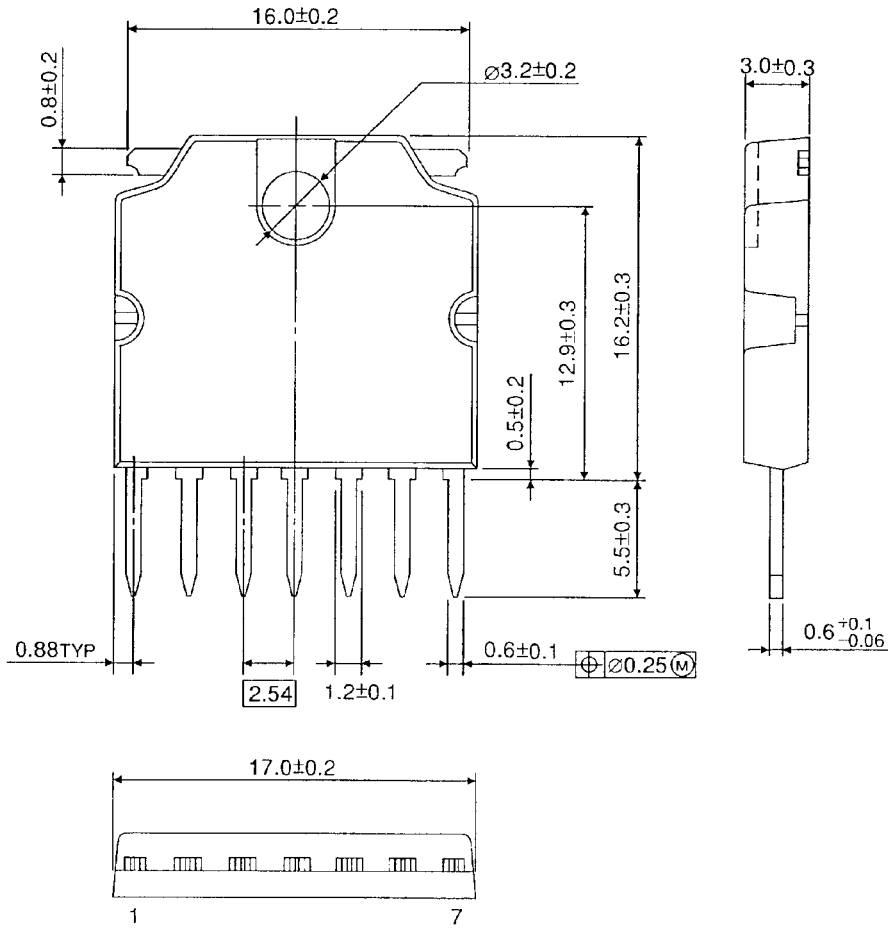
- (1) 10°C/W Heat Sink: Ta=25°C時 Pd=7.8W
- (2) No Heat Sink: Ta=25°C時 Pd=1.25W
- Infinite Heat Sink: Rth(j-c)=6°C/W



Package Dimensions

HSIP7-P-2.54A

Unit: mm



Notes on Contents

1. Block Diagrams

Some of the functional blocks, circuits, or constants in the block diagram may be omitted or simplified for explanatory purposes.

2. Equivalent Circuits

The equivalent circuit diagrams may be simplified or some parts of them may be omitted for explanatory purposes.

3. Timing Charts

Timing charts may be simplified for explanatory purposes.

4. Application Circuits

The application circuits shown in this document are provided for reference purposes only. Thorough evaluation is required, especially at the mass production design stage.

Toshiba does not grant any license to any industrial property rights by providing these examples of application circuits.

5. Test Circuits

Components in the test circuits are used only to obtain and confirm the device characteristics. These components and circuits are not guaranteed to prevent malfunction or failure from occurring in the application equipment.

IC Usage Considerations

Notes on Handling of ICs

- (1) The absolute maximum ratings of a semiconductor device are a set of ratings that must not be exceeded, even for a moment. Do not exceed any of these ratings.
Exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion.
- (2) Use an appropriate power supply fuse to ensure that a large current does not continuously flow in case of over current and/or IC failure. The IC will fully break down when used under conditions that exceed its absolute maximum ratings, when the wiring is routed improperly or when an abnormal pulse noise occurs from the wiring or load, causing a large current to continuously flow and the breakdown can lead smoke or ignition. To minimize the effects of the flow of a large current in case of breakdown, appropriate settings, such as fuse capacity, fusing time and insertion circuit location, are required.
- (3) If your design includes an inductive load such as a motor coil, incorporate a protection circuit into the design to prevent device malfunction or breakdown caused by the current resulting from the inrush current at power ON or the negative current resulting from the back electromotive force at power OFF. IC breakdown may cause injury, smoke or ignition.
Use a stable power supply with ICs with built-in protection functions. If the power supply is unstable, the protection function may not operate, causing IC breakdown. IC breakdown may cause injury, smoke or ignition.
- (4) Do not insert devices in the wrong orientation or incorrectly.
Make sure that the positive and negative terminals of power supplies are connected properly. Otherwise, the current or power consumption may exceed the absolute maximum rating, and exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion.
In addition, do not use any device that is applied the current with inserting in the wrong orientation or incorrectly even just one time.

Points to Remember on Handling of ICs

- (1) **Over Current Protection Circuit**

Over current protection circuits (referred to as current limiter circuits) do not necessarily protect ICs under all circumstances. If the Over current protection circuits operate against the over current, clear the over current status immediately.

Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the over current protection circuit to not operate properly or IC breakdown before operation. In addition, depending on the method of use and usage conditions, if over current continues to flow for a long time after operation, the IC may generate heat resulting in breakdown.
- (2) **Thermal Shutdown Circuit**

Thermal shutdown circuits do not necessarily protect ICs under all circumstances. If the thermal shutdown circuits operate against the over temperature, clear the heat generation status immediately. Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the thermal shutdown circuit to not operate properly or IC breakdown before operation.
- (3) **Heat Radiation Design**

In using an IC with large current flow such as power amp, regulator or driver, please design the device so that heat is appropriately radiated, not to exceed the specified junction temperature (T_j) at any time and condition. These ICs generate heat even during normal use. An inadequate IC heat radiation design can lead to decrease in IC life, deterioration of IC characteristics or IC breakdown. In addition, please design the device taking into consideration the effect of IC heat radiation with peripheral components.
- (4) **Back-EMF**

When a motor rotates in the reverse direction, stops or slows down abruptly, a current flow back to the motor's power supply due to the effect of back-EMF. If the current sink capability of the power supply is small, the device's motor power supply and output pins might be exposed to conditions beyond maximum ratings. To avoid this problem, take the effect of back-EMF into consideration in system design.

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